

## IN THE CLAIMS

Claims 1-25 (cancelled)

Claim 26 (new): **A method of coating a substrate to provide a product** which comprises or includes the steps of

(a) heating the substrate sufficiently to enable its powder coating,

(b) applying a coating of a powder ("the first powder coating") at least to an entire surface of the sufficiently heated substrate,

(c) partially heat curing the first powder coating on said entire surface,

(d) applying a subsequent powder coating (whether the same type of powder or different) ("the second powder coating") to the entire surface of the partially cured and still sufficiently heated first powder coating on said entire surface of the substrate, and

(e) either (i) heat curing or (ii) heating and UV curing the second powder coating,

**wherein** at least steps (b) to (e) occur sequentially whilst the substrate or coated substrate is on a conveyor,

**and wherein** at least one of

(I) the step (c) partial heat curing of first powder coating, and

(II) the step (e) (i) heat curing or step (e) (ii) heating of at least the second powder coating involves movement of the coated substrate relative to plural fixed infrared ("IR") radiant heat sources spaced to provide a movement caused pulsing of exposure to the heating effect of such heat sources of the coated surface involved.

Claim 27 (new): The method of claim 26 wherein the curing of the second powder coating involves movement relative to plural infrared radiant heat sources.

Claim 28 (new): The method of claim 26 wherein the curing of the second powder coating completes the curing of the first powder coating.

Claim 29 (new): The method of claim 27 wherein the curing of the second powder coating completes the curing of the first powder coating.

Claim 30 (new): The method of claim 26 wherein at least one of the heat sources itself is a pulsing infrared radiant heat source.

Claim 31 (new): The method of claim 27 wherein at least one of the heat sources itself is a pulsing infrared radiant heat source.

Claim 32 (new): The method of claim 28 wherein at least one of the heat sources itself is a pulsing infrared radiant heat source.

Claim 33 (new): The method of claim 29 wherein at least one of the heat sources itself is a pulsing infrared radiant heat source.

Claim 34 (new): The method of claim 26 wherein said movement is continuous.

Claim 35 (new): The method of claim 26 wherein said movement is continuous.

Claim 36 (new): The method of claim 26 wherein said movement is intermittent.

Claim 37 (new): The method of claim 27 wherein said movement is intermittent

Claim 38 (new): The method of claim 28 wherein said movement is intermittent

Claim 39 (new): The method of claim 29 wherein said movement is intermittent

Claim 40 (new): The method of claim 26 wherein step (e) is a heat curing step.

Claim 41 (new): The method of claim 27 wherein step (e) is a heat curing step.

Claim 42 (new): The method of claim 28 wherein step (e) is a heat curing step.

Claim 43 (new): **Any product** being a substrate coated by a method of claim 26.

Claim 44 (new): **Any product** being a substrate coated by a method of claim 27.

Claim 45 (new): **Any product** being a substrate coated by a method of claim 28.